



Val-Mex Frozen Foods

Effective Date
10/1/2018

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Finished Product Specification

Item
Number

IQF Papaya Chunks ¹/₁₂

580-01

Product Description

Individually Quick Frozen (IQF) Papaya Chunks: Prepared from fresh, clean, succulent papaya. Properly washed, peeled, diced, and individually quick frozen. Clean facility (comply with Current Good Manufacturing Practices). Product stored and shipped at 0°F(-18°C)

Ingredients: Papaya. No ingredients or additives. No genetically Modified fruit

Brix: ≤ 9° **pH:** 4.4 – 5.4

Size: length: .83 in – 1.18 in, external arc: .91 in – 1.18 in, thickness: .91 in – 1.06 in. 85% are within that range. 5% < .83 in or > 1.18 in & 5% < .91 in or > 1.18 in, & 5% < .91 in or > 1.06 in

Flavor and Aroma: Good sweet flavor of mature fruit. Free from any off-odors

Gluten: Free from gluten

Color: Good color, orange-red, typical color of well ripened papaya

Character: Good character. Firm-ripe, no mushy papaya

(IQF) Mango Free-Flowing: Maximum 5% clumps

Papaya Vegetable Matter: skin: ≤ 2 units (.07 in) per 2.2 lbs, seeds: ≤ 2 units per 2.2 lbs

Defects: blemish: ≤ 2 units (.24 in) per 2.2 lbs, discoloration: < 10%

Foreign Material: 100% Free (i.e No grit, sand, slit) **Origin:** Costa Rica

Certifications

KOSHER	Safe Quality Food (SQF) Code Edition 7.2
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Nutrition Facts (Raw Papaya)

Energy	43 kcal
Protein	0.47 g
Total lipid (fat)	0.26 g
Carbohydrate	10.82 g
Fiber, total dietary	1.7 g
Sugars, total	7.82 g
Calcium, Ca	20 mg
Iron, Fe	0.25 mg
Magnesium, Mg	21 mg
Phosphorus, P	10 mg
Potassium, K	182 mg
Sodium, Na	8 mg
Vitamin C	60.9 mg
Niacin	0.357 mg
Vitamin B-6	0.038 mg
Folate, DFE	37 µg
Vitamin A, RAE	47 µg
Vitamin A, IU	950 IU
Vitamin E (alpha-tocopherol)	0.3 mg
Vitamin K (phylloquinone)	2.6 µg

*Information is derived from United States Department of Agriculture (USDA)

Microbiological Standard

Factor	Parameter
Standard Plate Count	< 50,000 cfu/g
Total Coliforms	< 100 cfu/g
E. Coli	Negative
Yeast	< 3,000 cfu/g
Mold	< 3,000 cfu/g
Listeria Monocytogenes	Negative
Fecal Coliforms	Negative
Salmonella	Negative

Shelf Life

Time	2 Years
Keep at	Below 0° (-18°C)

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Packaging Characteristics 30 lbs			
Primary Packaging		Final Packaging	
Characteristics	Specifications	Characteristics	Specifications
Net Weight	30 lbs	Net Weight	30 lbs
Liner Material	Low-density polyethylene (LDPE)	Case Material	Cardboard
Liner Size Dimensions (Poly Bag)		Case Size Dimensions	
Length	22 in	Length	15.35 in
Width	14 in	Width	11.42
Height	30 in	Height	9.06 in



Label Dimensions: 4 in x 3 in

FROZEN DELIGHTS™	
Product: IQF Papaya Chunks ¹ / ₁₂	
Item No: 580-01	
Production Code: 	
Net Weight: 30 lbs	
Product of Costa Rica	Keep Frozen
Packed for Val-Mex Frozen Foods, San Antonio, TX 78232	

Code Format

Plant Initials	Last 2 Digits of The Year	Julian Calendar Day
XX	YY	####
AA= Apple Apple	18= 2018	051= February 20

Transportation

Pallet Grade B Dimension	48 in x 40 in
Cases per Pallet (60)	Tie: 10 High: 6